



American Alloy Corporation
 A Subsidiary of P&H Mining Equipment
 9501 Allen Drive, Cleveland, OH 44125
 Phone: (216) 642-9600
 Fax: (216) 642-9677
 www.PyramidParts.com

For Replacement In
 BUCYRUS ERIE CONTRACTOR
 20B / 22B

OEM Part No	Description	Set Qty	Pyramid Part No
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LINK PINS & KEEPERS

407747-1	BC2 HARDENED PIN (7 7/8") 2/LINK FOR 26", 30" AND 36" LINKS		BE4P3-11/8	SMV
500058K1	BC252 PIN 1/8" OS 2/LINK		BEM17025	
507893K1	BC2 PIN 3/16" OS 2/LINK		BE4P3-15/16	NS
03127960	BB4 COTTER PIN LOCK 2/LINK		BEM18501	
02668070	BC253 USE 03128200		BEM18500	NS

LOWER ROLLER PARTS (S/N 19350 UP)

536652K1	BC69 BUSHING	(20-24)	BE403	SMV
545137K1	BC70 SHAFT	(10-12)	BE406	SMV
527356K52	BC72 U-BOLT W/NUTS	(20-24)	BE409N	SMV
03972500	BC98 BEVEL WASHER	(40-48)	BE4035	
1/8 INCH	BC98 GREASE FITTING	(10-12)	NW2018	

UPPER ROLLER PARTS

291977-1	BC75 SHAFT	(4-8)	BE216	SMV
1/4 INCH	BC75 GREASE FITTING	(4-8)	MN2019	

TAKE-UP TUMBLER PARTS (S/N 19350 UP)

506456K1	BC14 BUSHING	(4)	BE421	NS
294259-1	BC22 SHAFT	(2)	BE426	SMV
520617K51	BC20 BOLT W/NUT, ADJUSTING	(4)	BE4220N	NS
520615K1	BC112 NUT, ADJUSTING BOLT	(4)	BE4221	NS
02716050	NUT, SHAFT BOLT	(4)	BE4225	

Note: Select parts per OEM parts manual or consult Pyramid.

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All Prices Subject to Change Without Notice.

July 1, 2009

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DRIVE TUMBLER AND SPROCKET PARTS

713197K1	BC4 TUMBLER	(2)	BE43T5	SMV
506926K1	BC43 BUSHING, OUTER	(2)	BE431	
510685K1	BC43 BUSHING, OUTER	(2)	BE436	
503899K1	BC44 BUSHING, INNER	(4)	BE433	SMV
510684K1	BC44 BUSHING, INNER	(4)	BE435	SMV
506926K1	BC43 BUSHING, LONG CRAWLER ONLY	(4)	BE431	
510685K1	BC43 BUSHING, LONG CRAWLER ONLY	(4)	BE436	
520616K52	BC62 BOLT W/NUT, ADJUSTING	(4)	BE4320N	NS
520615K1	BC112 NUT, ADJUSTING BOLT	(4)	BE4221	NS
02193960	BC147 BOLT, BEARING	(8)	BE4321	NS
02194040	BC147 BOLT, BEARING	(8)	BE4323	NS
02716050	NUT, BEARING BOLT	(8)	BE4225	
02716200	JAM NUT, BEARING BOLT	(8)	BE4226	

CRAWLER DRIVE CHAINS

34009450	BC141 USE 34211005			
34010450	BC141 USE 34211005			
34095560	BE141 USE 34211005			
34177085	BC141 USE 34211005			
34211000	BC141 USE 34211005			
34211005	BC141 CHAIN LINK		PC3012	

(2 ASSEMBLIES AT 50-60 LINKS EACH)

**REVOLVING FRAME ROLLER PARTS
 (S/N 119646 - 119705 & 119890 UP)**

606858K52/53	AB8 ROLLER W/BUSHING	(6-8)	BE44R2B	SMV
606857K2	AB9 BUSHING	(6-8)	BE442	NS
606860K2	AB11 PIN	(4-6)	BE448	NS

CONSULT PYRAMID FOR AB11 - S/N 112836 UP

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HORIZONTAL PROPELLING MACHINERY PARTS

514603K1	A17	BUSHING, RIGHT HAND, INNER	(1)	BE455	NS
514601K1	A18	BUSHING, LEFT HAND, INNER	(1)	BE456	NS
525880K1	A18	BUSHING, LEFT HAND, INNER	(1)	BE459	SMV
514605K1	A23	BUSHING, OUTER	(2)	BE453	NS
505914K1	T41	BUSHING, CLUTCH	(2)	BE457	SMV
518890K1	T41	BUSHING, CLUTCH	(2)	BE458	NS
524067K1	T41	BUSHING, CLUTCH	(2)	BE454	NS

VERTICAL PROPEL AND CENTER PIN PARTS

520597K1	A48	BUSHING, LOWER	(1)	BE461	
189407-A	AB29	BUSHING, UPPER	(1)	BE462	
528440K1	AB7	BUSHING, CENTER PIN	(1)	BE463	
511652K1	T7	USE 516295K1			
516295K1	T7	BUSHING, GEAR	(1)	BE465	NS
520347K1	T9	WASHER, PINION,	(1)	BE466	SMV

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